





PROTECPOLES

An aerial photograph of a winding asphalt road through a dense forest. The scene is bathed in the warm, golden light of a sunset or sunrise, creating long shadows and a hazy atmosphere. The road curves through the trees, with a few vehicles visible. In the foreground, there are rows of crops, possibly a vineyard.

 **protecpoles**  
engineered to save lives

NORM

EN12767

# TOPICS



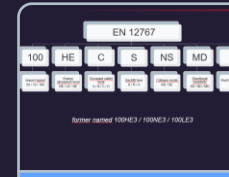
Crash tests of all times



Certified Test Centre



EN 12767, the norm



Notulation of the norm



Behavior of NE / HE / LE



Impact of crash at 50, 70, 90



Portfolio overview



Crashtest at Tecpoles



Certification



Production process Tecpoles



Workshop



# CRASH TESTS OF ALL TIMES



## Engineered to save lives

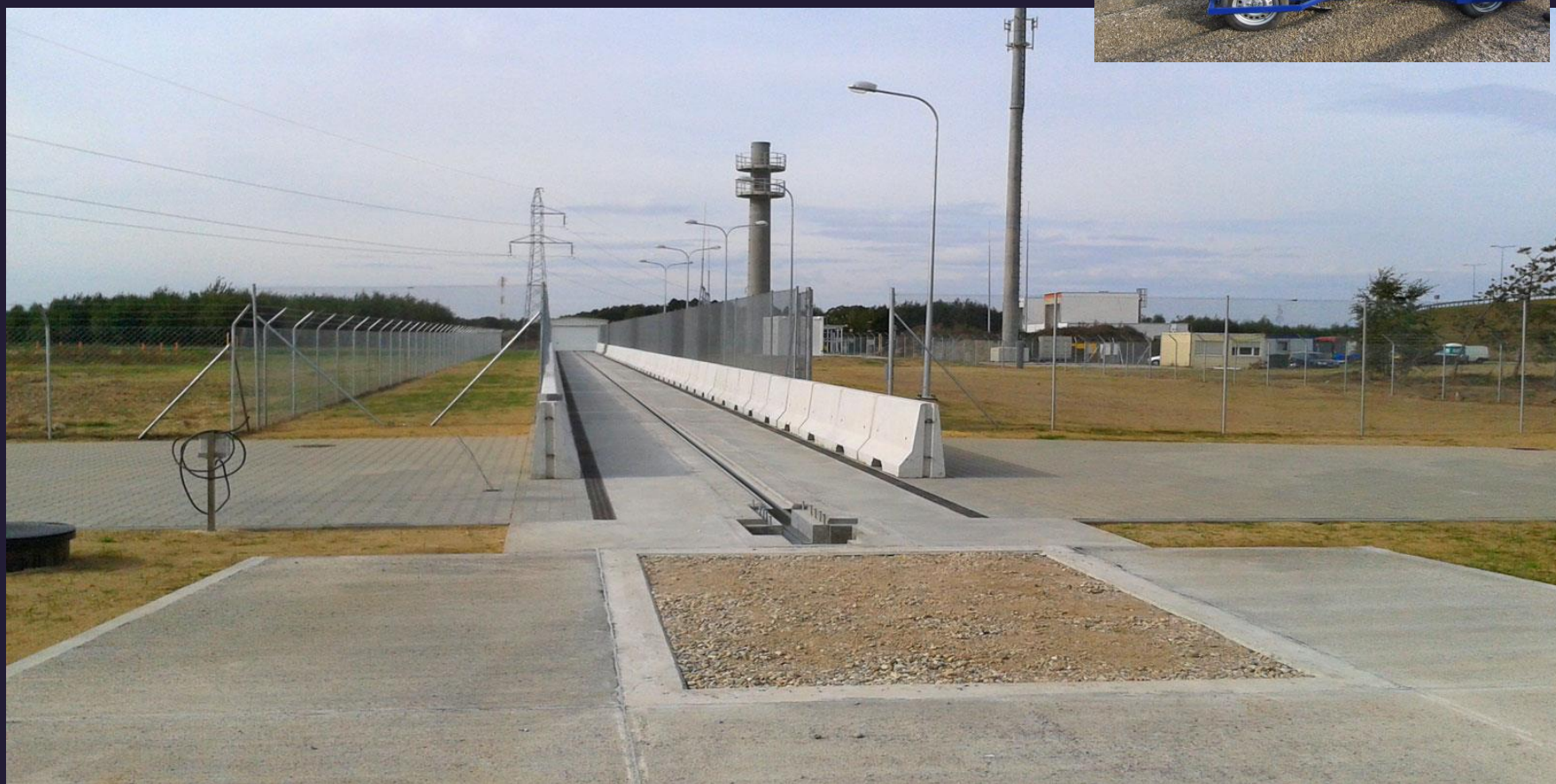
- ✓ Own certified Testcentre at facilities of Tecpoles
- ✓ Certified body makes the tests when needed
- ✓ When temperature above 10 degrees Celsius, Tecpoles has own Test possibilities during year for developments & innovations





EN 12676 Certified Test & Research centre  
Tecpoles Test & Research centre

Tecpoles production facility Poland



# PROTECPOLES

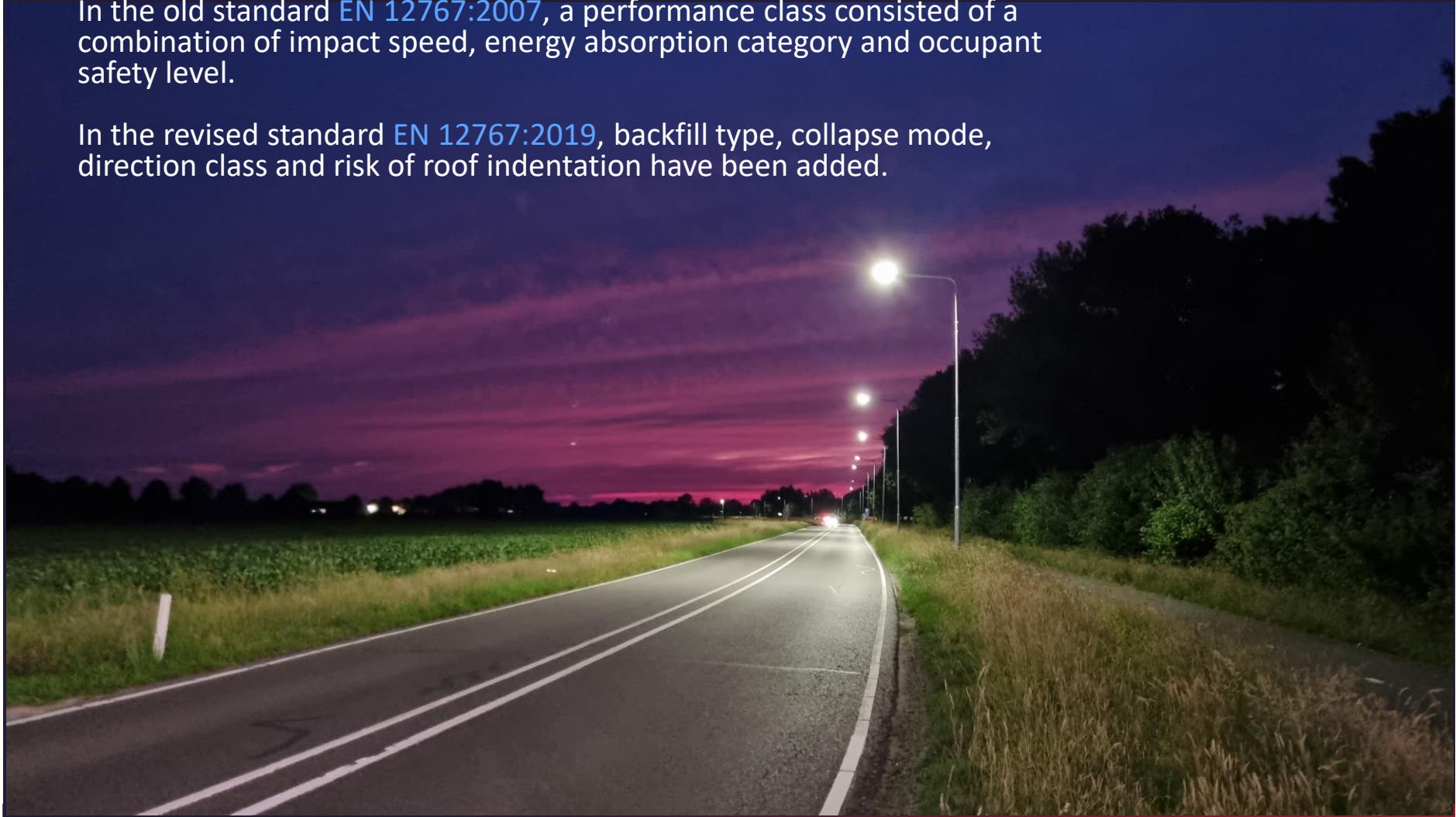


## Revised EN 12767

In the revision of the passive safety standard the notation of the performance classes has changed.

In the old standard [EN 12767:2007](#), a performance class consisted of a combination of impact speed, energy absorption category and occupant safety level.

In the revised standard [EN 12767:2019](#), backfill type, collapse mode, direction class and risk of roof indentation have been added.



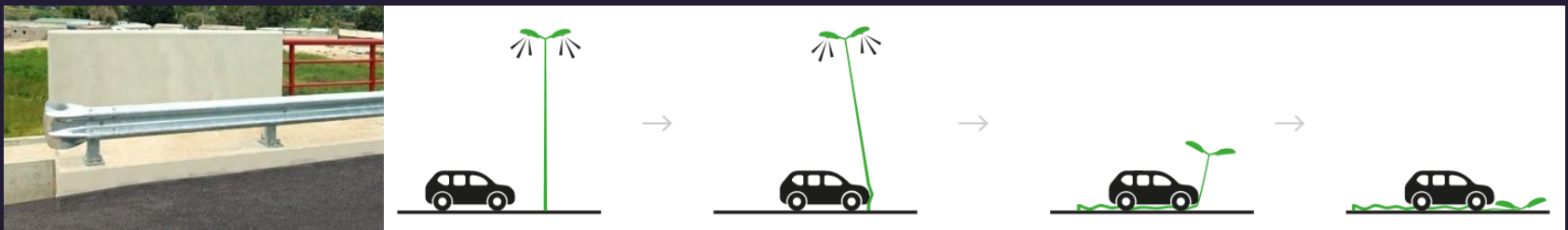
## What is the safest choice?

With every road situation this depends on the presence of obstacles (pedestrians, cyclists, trees, etc.) and the speed limit of the road itself.

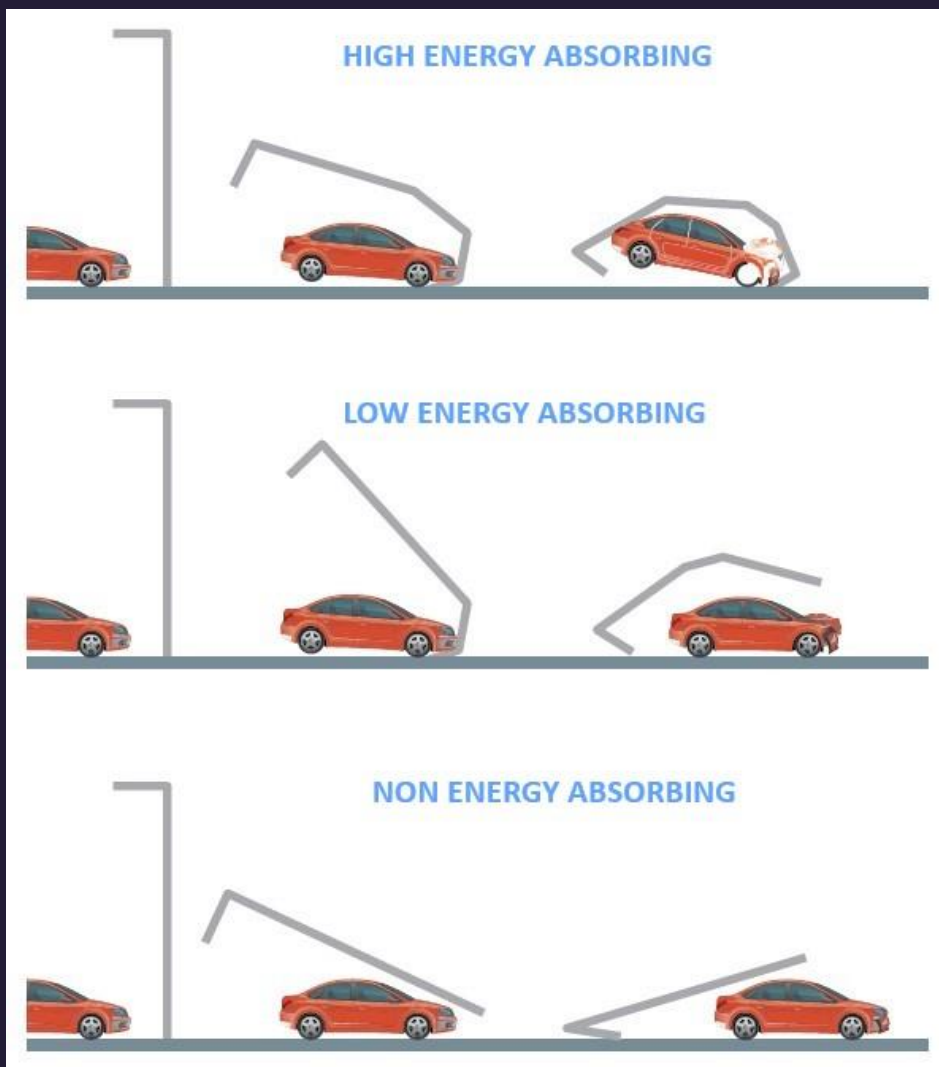
If you want to make a safe choice easily, then placing a crash barrier is often a solution.

However, a crash barrier is a costly solution and is not always desirable in the environment.

A more cost effective and attractive alternative is the installation of passive safe products.

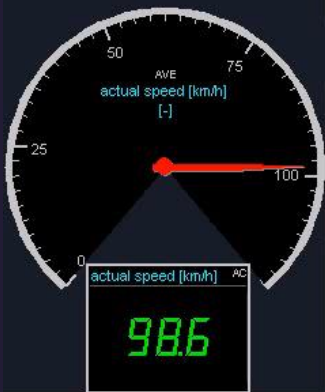


# BEHAVIOR OF NE / HE / LE



CLASSIFICATION ACCORDING TO NORM EN 12767:2007

0 WAIT 0



Impact speed [km/h] ACT THIV [km/h] ACT Distance [m] ACT

00 0 00

ASI ACT Exit speed [km/h] ACT

00 00



Time [ms] ACT

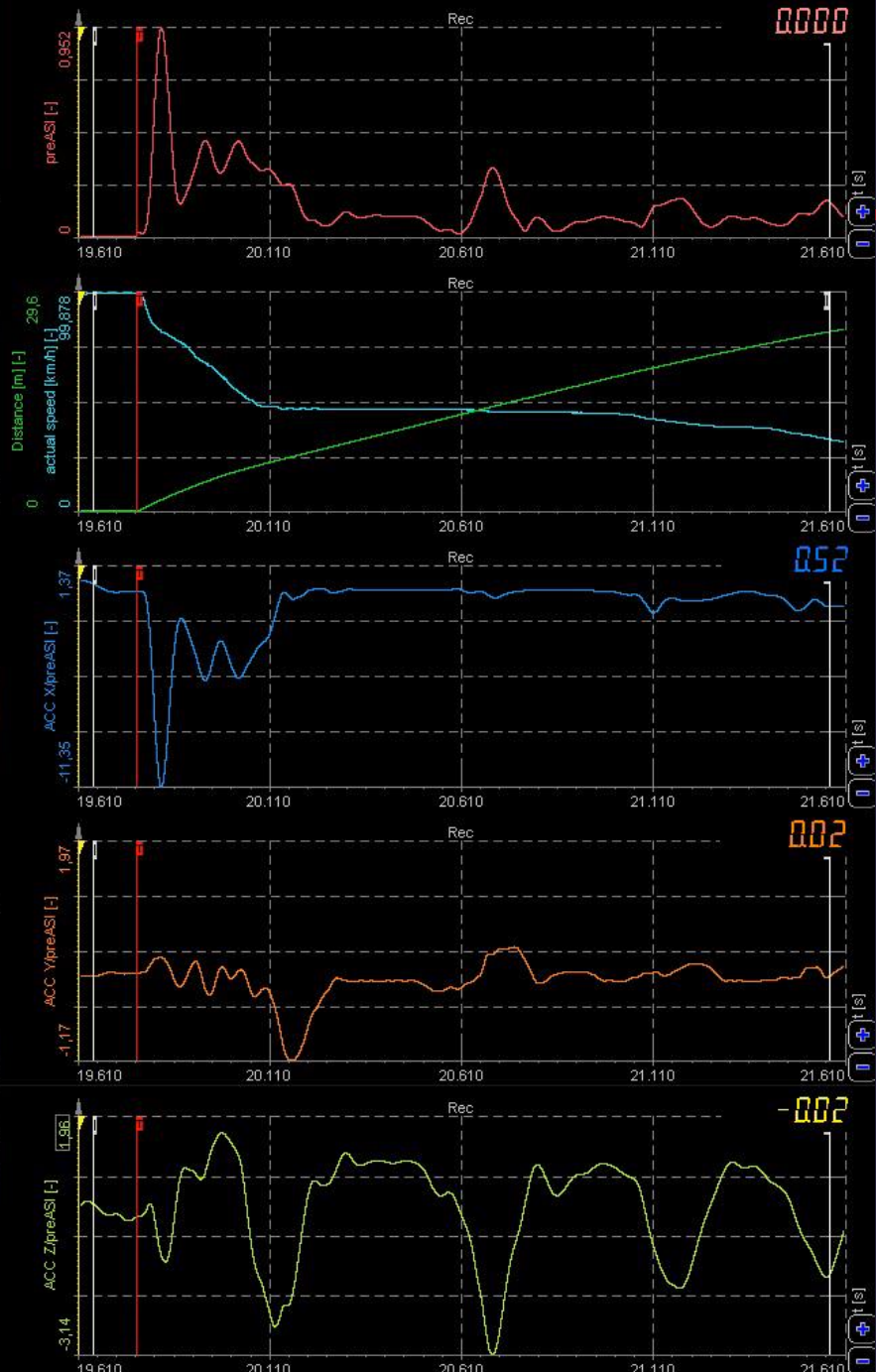
0

EURO POLES



5:57 • 1 000 fps • 1 • -154,00 ms

-154,00 ms



<b>Prüfbericht Nr: 0-05EPRO_20330_02</b> Passive Sicherheit von Tragkonstruktionen EN 12767 Ausgabe: 2019-11-01  Anprallprüfungen zur Leistungsartermittlung	Prüfobjekt: Stahlmasten Type :CC Slip base V2.0 CC 3m und CC12m Prüfingenieur: Manfred Harrer  Prüfort: Kragola, Polen Prüfdatum: 13.10. – 15.10.2020	 Akkreditierte Prüfstelle Altran Austria GmbH PSID 0307 8101 Gratkorn / Graz Concept Straße 1
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**Annex 1**

## Confirmation

The accredited Laboratory of the company:

**Altran Austria GmbH**  
 Concept Straße 1  
 8101 Gratkorn

Herby confirms that the tested lighting columns of steel according the  
**Passive safety of support structures of road equipment EN 12767 Edition : 2019-11-01**  
 made the lighting columns with the type declaration for type CC Slip base V2.0:

**Lighting column 3 m type declaration CC 3m 60/102/2 Slip base V2.0**  
 with 1,5 meter extension arm for lighting  
 up to and including  
**Lighting column 12 m type declaration CC 12m 62/230/4 Slip base V2.0**  
 with 3 meter extension arm for lighting  
 of the manufacturer:

**Europoles GmbH & Co. KG**  
 Ingolstädter Straße 51  
 92318 Neumarkt  
 Or  
 Europoles Sp. z o. o. w upadłości  
 ul. Marszałkowska 126/134 lok. 1 piętro  
 00-117 Warszawa/ Poland

Achieves a categorization of:

**100-NE-B-S-SE-SD-0 , 70-NE-B-S-SE-SD-0 und 50-NE-B-S-SE-SD-0**

Summary of inspection results:

Test declaration	Test vehicle [Model]	Column length [m]	Impact angle [°]	Impact velocity [km/h]	Ricochet velocity [km/h]	ASI [g]	THIV [km/h]	Energy absorption category	Passenger safety
M1_P_100_120	VW Polo	12m	20°	97,57 km/h	85,00 km/h	0,5 g	11 km/h	NE	B
M2_P_35_120	VW Polo	12 m	20°	35,03 km/h	25,65 km/h	0,3 g	6 km/h	NE	B
M3_P_35_30	VW Polo	3 m	20°	35,40 km/h	30,43 km/h	0,1 g	4 km/h	NE	B

Pretests at a speed of 35 km/h with the calibration car, have shown the compliance to the boundary conditions for the testing vehicle according to EN 12767 Edition : 2019-11-01, Appendix E.

Altran Austria GmbH / Prüfstelle PSID 0307 Gratkorn 16.03.2021

*W. Körner*  
 Dipl. Ing. Wolfgang Körner / Leiter Prüfstelle

Pj.-Nr. 20330 0-05EPRO\_20330\_02\_Europoles-ProTecPoles\_EN12767.docx Anhang 2 von 2

<b>Prüfbericht Nr: 0-05EPRO_20330_02</b> Passive Sicherheit von Tragkonstruktionen EN 12767 Ausgabe: 2019-11-01  Anprallprüfungen zur Leistungsartermittlung	Prüfobjekt: Stahlmasten Type :CC Slip base V2.0 CC 3m und CC12m Prüfingenieur: Manfred Harrer  Prüfort: Kragola, Polen Prüfdatum: 13.10. – 15.10.2020	 Akkreditierte Prüfstelle Altran Austria GmbH PSID 0307 8101 Gratkorn / Graz Concept Straße 1
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**Annex 1**

## Bestätigung

Die Prüfstelle der Firma:

**Altran Austria GmbH**  
 Concept Straße 1  
 8101 Gratkorn

bestätigt die Erfüllung der Anforderungen zur Kategorisierung von Lichtmasten aus Stahl nach  
**Passive Sicherheit von Tragkonstruktionen für die Straßenausstattung EN 12767**  
**Ausgabe: 2019-11-01** für die Lichtmasten mit den Typenbezeichnungen für Typ CC Slip base V2.0:

**Mast 3 m Länge, Bezeichnung CC 3m 60/102/2 Slip base V2.0**  
 mit einem 1.5 Meter Beleuchtungs-Ausleger  
 bis zu und einschließlich  
**Mast 12 m Länge Bezeichnung CC 12m 62/230/4 Slip base V2.0**  
 mit einem 3 Meter Beleuchtungs-Ausleger  
 des Herstellers:

**Europoles GmbH & Co. KG**  
 Ingolstädter Straße 51  
 92318 Neumarkt  
 Or  
 Europoles Sp. z o. o. w upadłości  
 ul. Marszałkowska 126/134 lok. 1 piętro  
 00-117 Warszawa/ Poland

eine Kategorisierung nach EN 12767 Ausgabe: 2019-11-01 von:

**100-NE-B-S-SE-SD-0 , 70-NE-B-S-SE-SD-0 und 50-NE-B-S-SE-SD-0**

Zusammenfassung der Prüfergebnisse:

Test declaration	Test vehicle [Model]	Column length [m]	Impact angle [°]	Impact velocity [km/h]	Ricochet velocity [km/h]	ASI [g]	THIV [km/h]	Energy absorption category	Passenger safety
M1_P_100_120	VW Polo	12m	20°	97,57 km/h	85,00 km/h	0,5 g	11 km/h	NE	B
M2_P_35_120	VW Polo	12 m	20°	35,03 km/h	25,65 km/h	0,3 g	6 km/h	NE	B
M3_P_35_30	VW Polo	3 m	20°	35,40 km/h	30,43 km/h	0,1 g	4 km/h	NE	B

Vorangegangene Prüfung bei 35 km/h mit dem Kalibrier-Fahrzeug ergaben die Einhaltung der Kalibrier-Grenzwerte nach DIN 12767 Ausgabe: 2019-11-01, Anhang E.

Altran Austria GmbH / Prüfstelle PSID 0307 Gratkorn 16.03.2021

*W. Körner*  
 Dipl. Ing. Wolfgang Körner / Leiter Prüfstelle

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